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Service Manual

Direct drive automatic Turntable System

SL-1700 (M, MC)



Specifications

Specifications are subject to change without notice for further improvement. Weights and dimensions shown are approximate.

Turntable section

Type

Drive method Motor

Turntable platter Turntable speeds Pitch controls

Wow and flutter

Rumble

Automatic shut-off Direct Drive Back Electromotive Force Frequency Generator servo DC motor employing one chip IC Aluminum die-cast, 33cm (13") 33-1/3 and 45 r.p.m. Individual adjustment controls, 10% adjustment range 0.025% W.R.M.S. (JIS C5521) ±0.035% Weighted zero to peak (DIN 45507)

Direct Drive Automatic Turntable

System Automatic return

-50 dB (DIN 45539A) -73 dB (DIN 45539B)

Tonearm section

Type Effective length Overhang:

Universal tubular arm, staticbalanced type 230 mm (9-1/16") 15 mm (19/32")

Friction **Effective mass**

Within +3°

Tracking error angle

Offset angle Adjustable stylus pressure

range Cartridge weight range Head shell weight

7 mg (horizontally and vertically) 22 g (6.0 g cartridge weight 1.75 g

Within +1°

stylus pressure) lat the point of 145 mm (5-45/64" from

the center (at the point of 55 mm) (2-3/16") from

21.5° 0 to 3 g (stylus pressure direct reading type)

5 to 11 g 9.5 g

the center

General

Power supply Power consumption Dimensions

 $(H \times W \times D)$ Weight

AC 120 V 50/60 Hz 6 W

12.5 x 45.3 x 36.9 cm (4-15/16 x 17-12/16 x 14-9/16 inches)

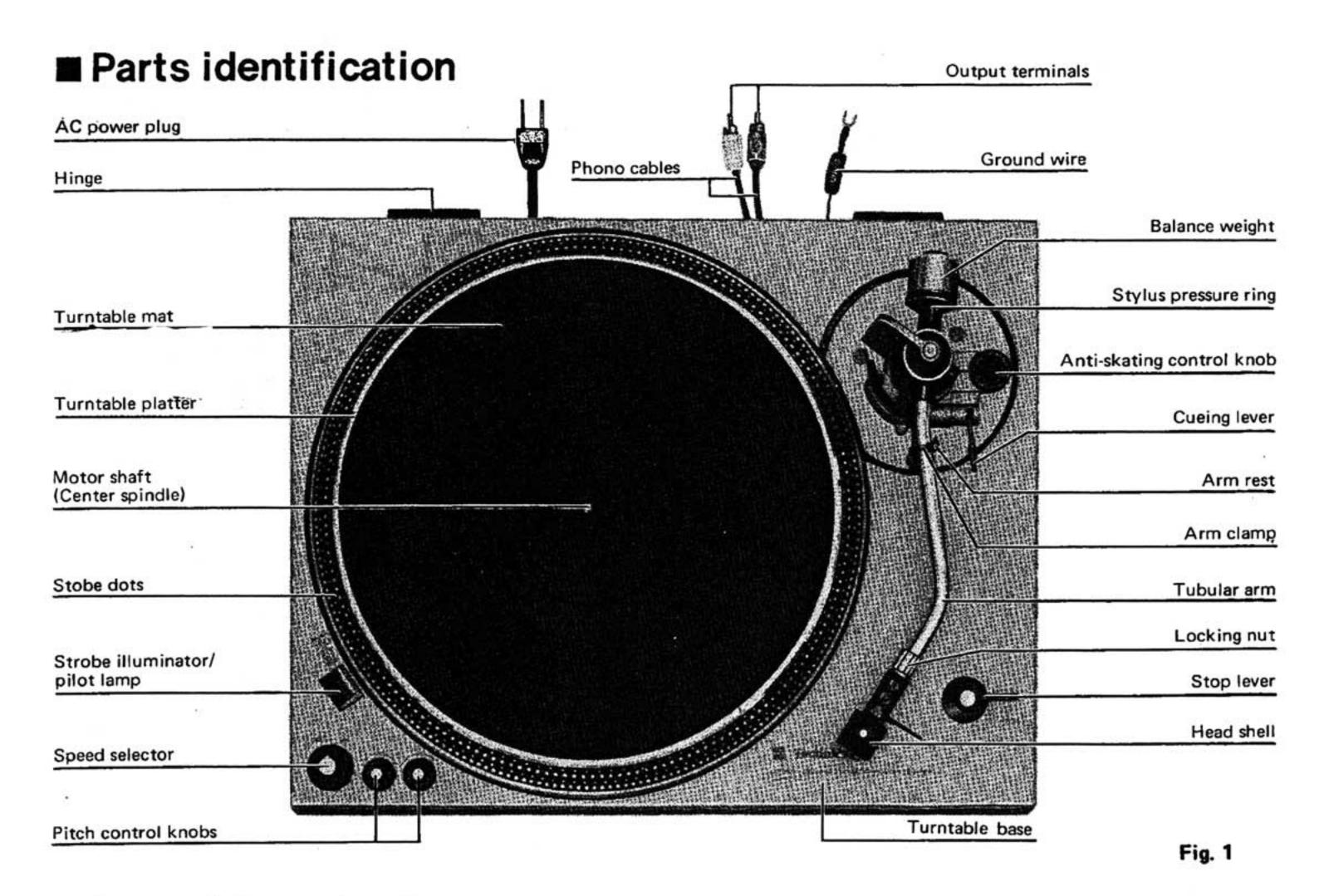
8.8 kg (19.4 lbs.)

Technics Division of Matsushita Electric Corporation of America One Panasonic Way, Secaucus,

Panasonic Company by Panasonic New Jersey 07094

Matsushita Electric of Hawaii, Inc. 320 Waiakamilo Road, Honolulu, Hawaii 96817

Matsushita Electric of Canada Ltd. 40 Ronson Drive, Rexdale, Ontario, Canada M9W 1B5



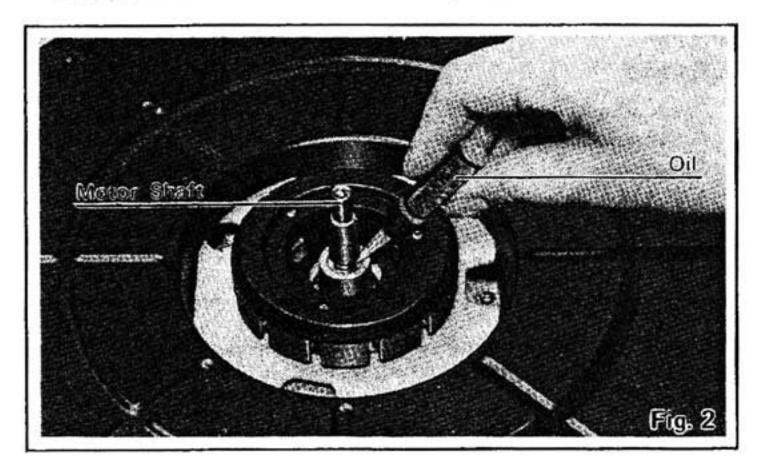
■ Assembly and set-up

Apply two or three drops of oil to the motor shaft using the furnished oil container. (See Fig. 2)

Although the unit has been lubricated before shipping from the factory, apply a few drops of oil to the motor shaft for assurance. After that, application of two or three drops of oil once every 2000 hours' operation or so is sufficient. The time interval is much longer than that of the former type motors (200 - 500 hours), so do not apply too much oil, nor more frequently than necessary. Never use any other type of oil.

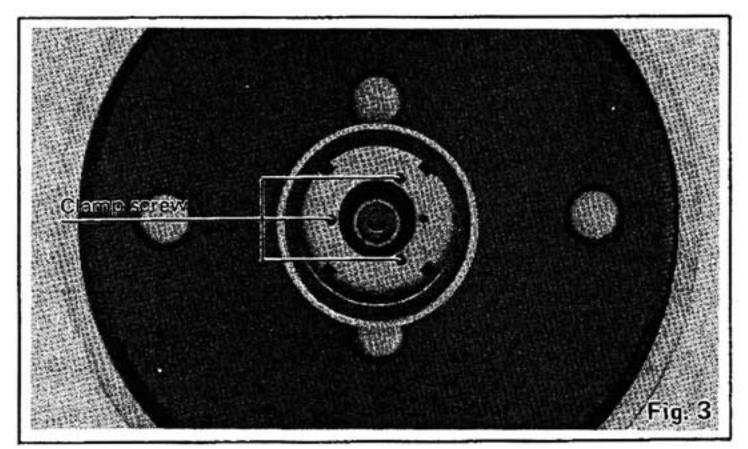
Installation of the turntable platter

- Place the turntable platter on the motor shaft (center spindle).
- 2. Place the turntable mat on the platter.



Note:

- 1) The rotor is connected to the reverse surface of the turntable platter. (The magnet of the motor is attached to the turntable platter.) To maintain optimum performance as specified, extra care should be taken to prevent adhesion of dust or iron filings to the magnet and not to damage the magnet by dropping it.
- 2) Do not remove the three screws for securing the magnet. (See Fig. 3) Should the position of the fixed magnet be altered by loosening the securing screws, the rated performance of the unit can not be guaranteed.



■ Adjustments

Adjustment of the arm lift height (See Figs. 4 and 5)

The arm lift height (distance between the stylus tip and record surface when cueing lever is raised) has been adjusted at the factory before shipping to approximately 5 to 10 mm (3/16" to 25/64").

If the clearance becomes too narrow or too wide because of the physical size of the different cartridges on the market turn the adjustment screw clockwise or counterclockwise, at the same time pushing the arm lift down.

Clockwise ratation

—distance between the record and stylus tip is reduced.

Counterclockwise rotation

-distance between the record and stylus tip increases.

Note:

As the adjusting screw has a hexagon head, be sure to make the adjustment while depressing the arm lift.

Adjustment of tonearm automatic return point (See Fig. 6)

In some cases, the tonearm will tend to return to its rest position before the record has finished playing. In other cases, it will not return to the rest position even after the record has finished. Rotation of this screw in the proper direction will correct either condition.

Clockwise rotation

The tonearm will return to its rest later.

Counterclockwise rotation

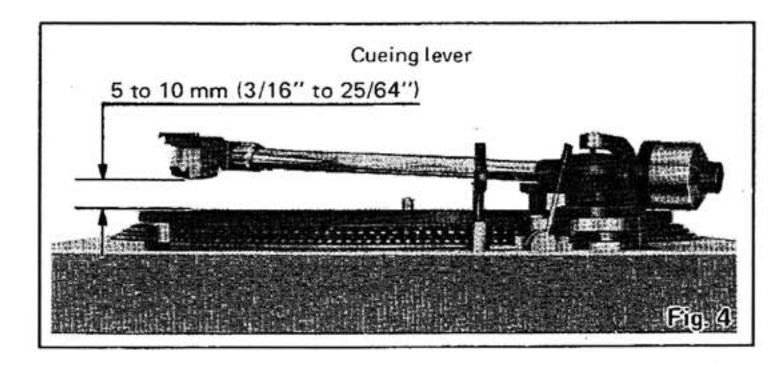
The tonearm will return to its rest earlier.

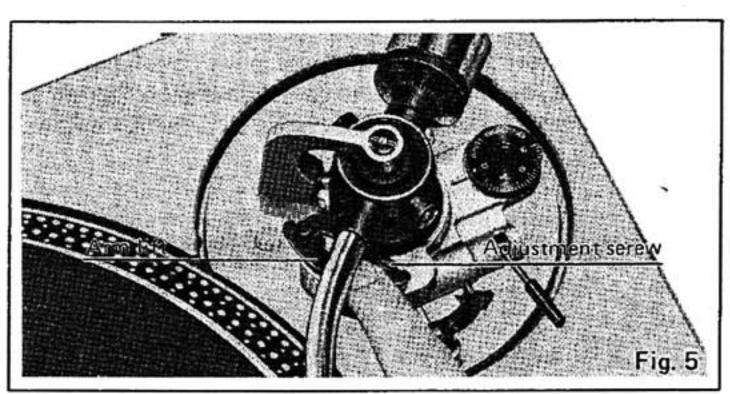
Speed adjustment (with pitch control knobs) (See Figs. 7, 8 and 9)

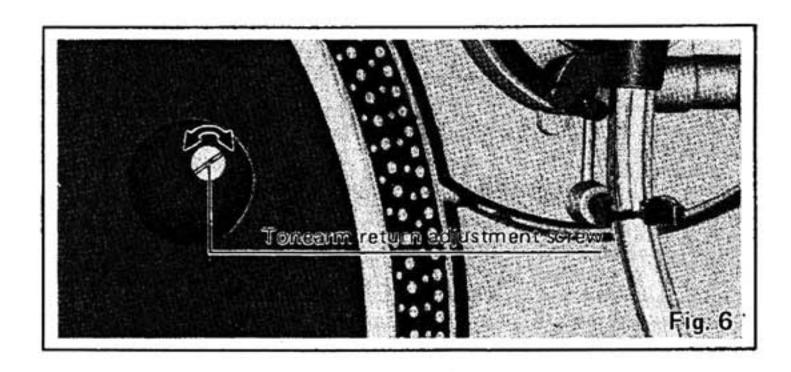
Strobe dots are set on the tapered rim of the turntable platter according to the power frequency and the number of revolutions of the records. Make adjustment, referring to strobe dot indication. (See Fig. 7)

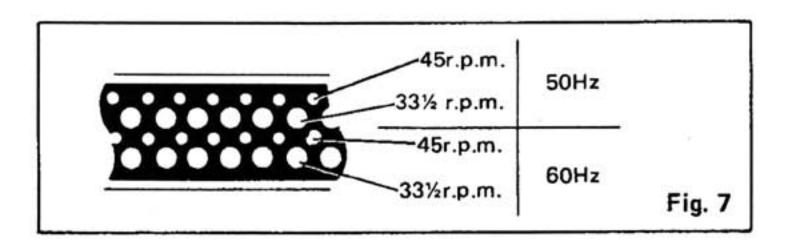
- Set the speed selector to the number of revolutions to be adjusted. (See Fig. 8)
- 2. Release the arm clamp and raise the cueing lever.
- Move the tonearm to a slight extent towards the turntable platter.
 - The strobe illuminator/pilot lamp will be lit for illuminating the strobe dots.
- 4. While turning the pitch control knobs either to "+" side or "-" side, adjust to such an extent that the strobe dots of the turntable look as if they were stationary.

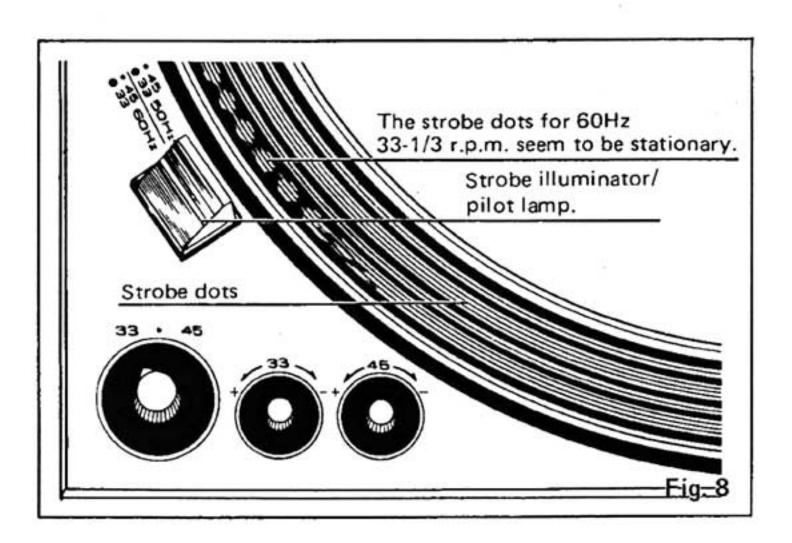
The state under which the strobe dots seem to be stationary represents the correct number of revolutions.











"+" direction

This increases the speed of the turntable rotation, and the strobe dot pattern seems to flow in the same direction as the rotational direction of the turntable platter.

"-" direction

This decreases the speed of the turntable rotation, resulting in a state opposite to that in the "+" direction.

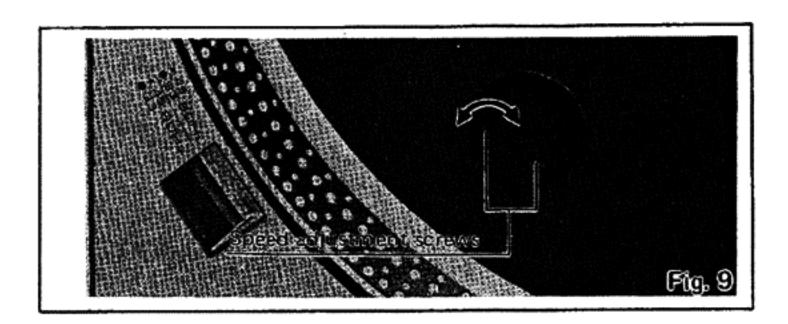
Note:

Strobe dot pattern.

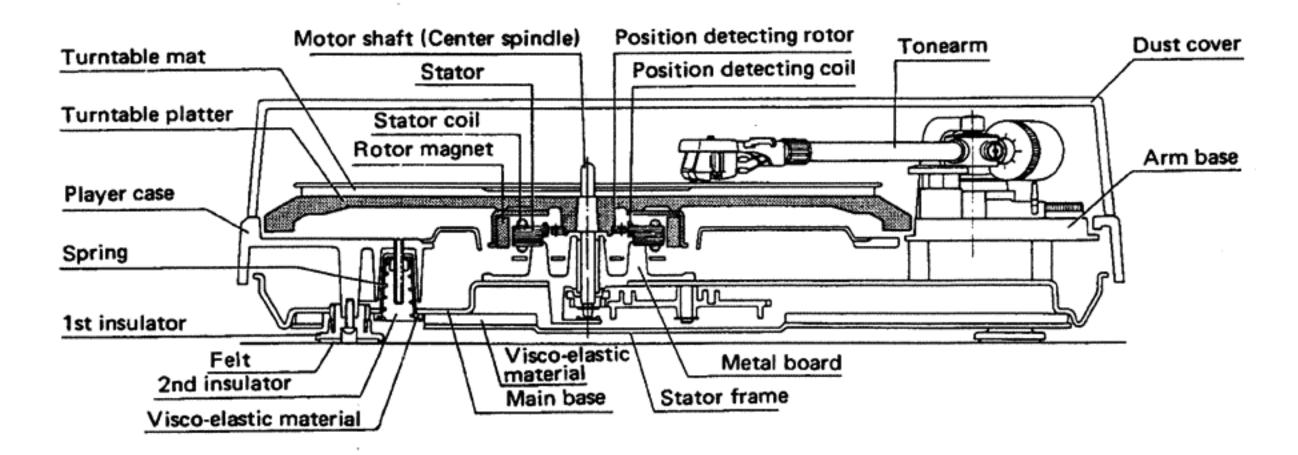
The strobe illuminator/pilot lamp of this unit employs the commercially available power source. The frequency of such power source, when actually measured, has a fluctuation of about 0.2%. As such a fluctuation of the power source affects the strobe illuminator, the strobe dot pattern also seems to fluctuate to a certain extent.

But the unit is not affected by the fluctuations of the power source, since a D.C. motor is employed.

If the desired speed can not be obtained by the variable pitch controls, turn the speed adjusting screws with a screw driver for further adjustments. (See Fig. 9)



■ Cross section of motor portion and double insulator



■ Operation principles of the SL-1700

This unit, like the SL 1300 has a rational motor structure, and its drive control circuit is the B.F.G. type (Back TECHNICAL EXPLANATION electromotive force frequency generator) which is constructed on a single integrated circuit (IC) chip (AN630). The following is a block diagram of the IC (AN630) for which the operating principle will be briefly explained.

■ Operating principle

The back electromotive force, which is generated by the drive coil winding according to the rotation of the motor, is detected and converted to a frequency signal that is proportional to the number of revolutions.

Conversion is performed by a wave-shaping circuit and a logic circuit (This is referred to as the B.F.G. method). This frequency signal is compared with a standard signal by means of a frequency-voltage conversion circuit which converts it to a voltage signal in order maintain a constant number of revolutions. After removing unnecessary

frequency components, with the operational-amplifier active filter, from this voltage signal, it controls the current flow in three differential switching circuits. As a result, the flow of current in the drive coil winding is always constant maintaining the correct rotational speed. Control of the rotational speed can be performed by means of adjusting the standard signal generator circuit according to the rotational speed adjustment cricuit.

■ Explanation of each part

1. B.F.G. METHOD (BACK ELECTROMOTIVE FORCE FREQUENCY GENERATOR)

Making use of the back electromotive force that is generated in the drive coil winding of the motor as a frequency generator, the frequency of the frequency generator is converted to the number of revolutions for the turntable.

After shaping the wave form of this back electromotive force, it is composed logically, and a frequency is generated that is proportional to the number of revolutions. This is the use of the B.F.G. Making use of the drive coil winding, frequency generator coil windings and magnets are not necessary, yielding a motor structure that is very compact.

2. FREOUENCY-VOLTAGE CONVERSION CIRCUIT

Being composed of a trapezoldal wave generating circult, a pulse generating circuit and a sampling integration circuit, the B.F.G. output frequency is converted to a voltage, and control output voltage is generated in order to maintain the rotational speed of the turntable at a constant level.

3. OPERATION CONTROL CIRCUIT

The operation control circuit functions as a control output voltage control keeping the rotational speed of the turntable constant with regard to the start of turntable operation and the operation of the mechanism. With this circuit, transient response characteristics and starting characteristics are very good.

4. OPERATIONAL AMPLIFIER (OP AMP) ACTIVE FILTER

Because of using an operational amplifier in the active filter, an ideal filter operation is possible.

As a result, such high performance as a signal-to-noise (SN) ratio of 60 dB (IEC-B) and a wow-and-flutter level of 0.03% (WRMS) have been achieved.

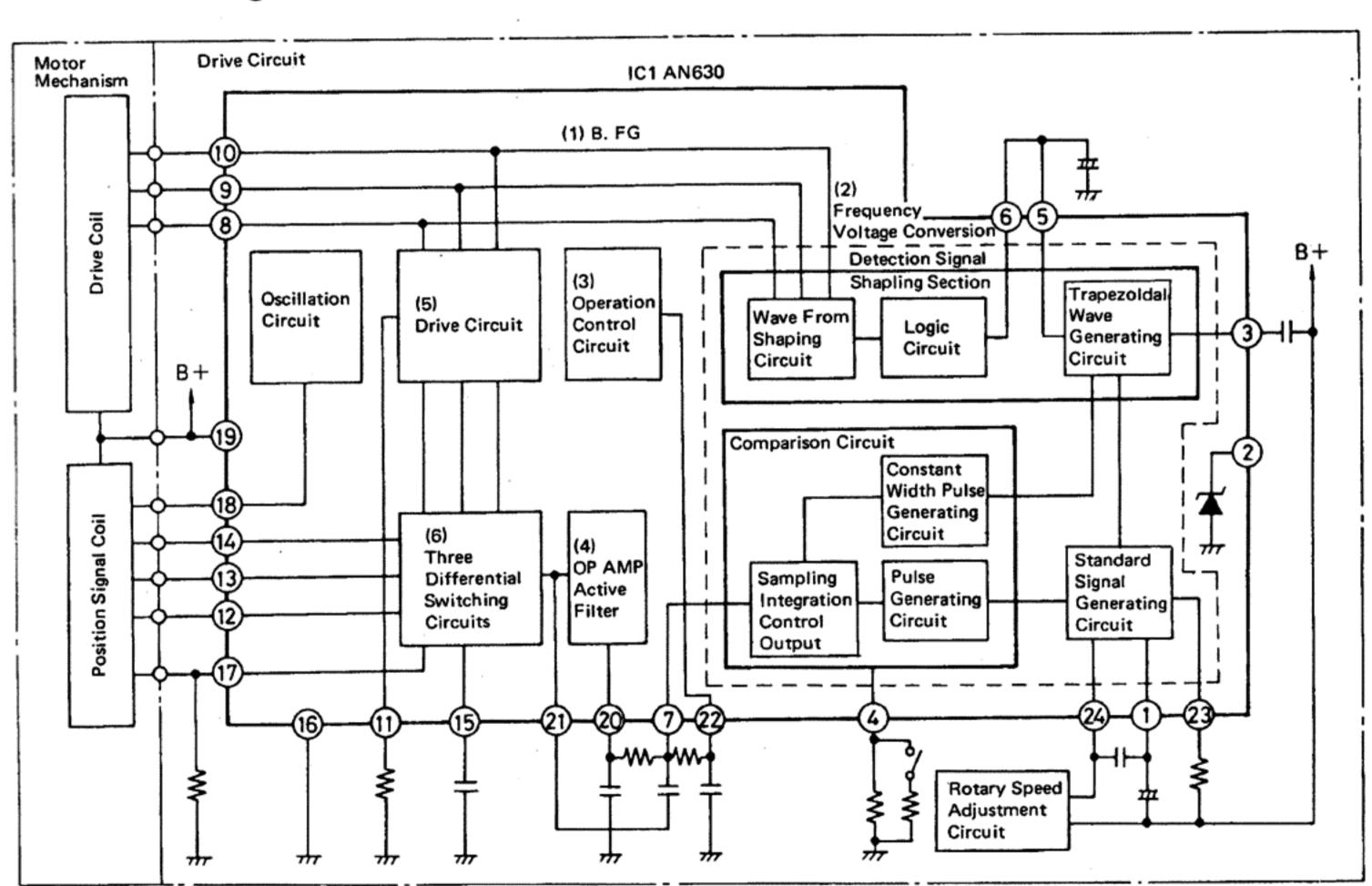
5. DRIVE CIRCUIT

By incorporating a large copacity power transistor in the integrated circuit, a starting torque of 1 kg-cm can be obtained. By means of this large starting torque, prompt starts have been realized.

6. THREE DIFFERENTIAL SWITCHING CIRCUITS

By means of the signal from the position signal coil, the starting circuit power transistor selector operates, obtaining smooth rotation.

■ Block diagram

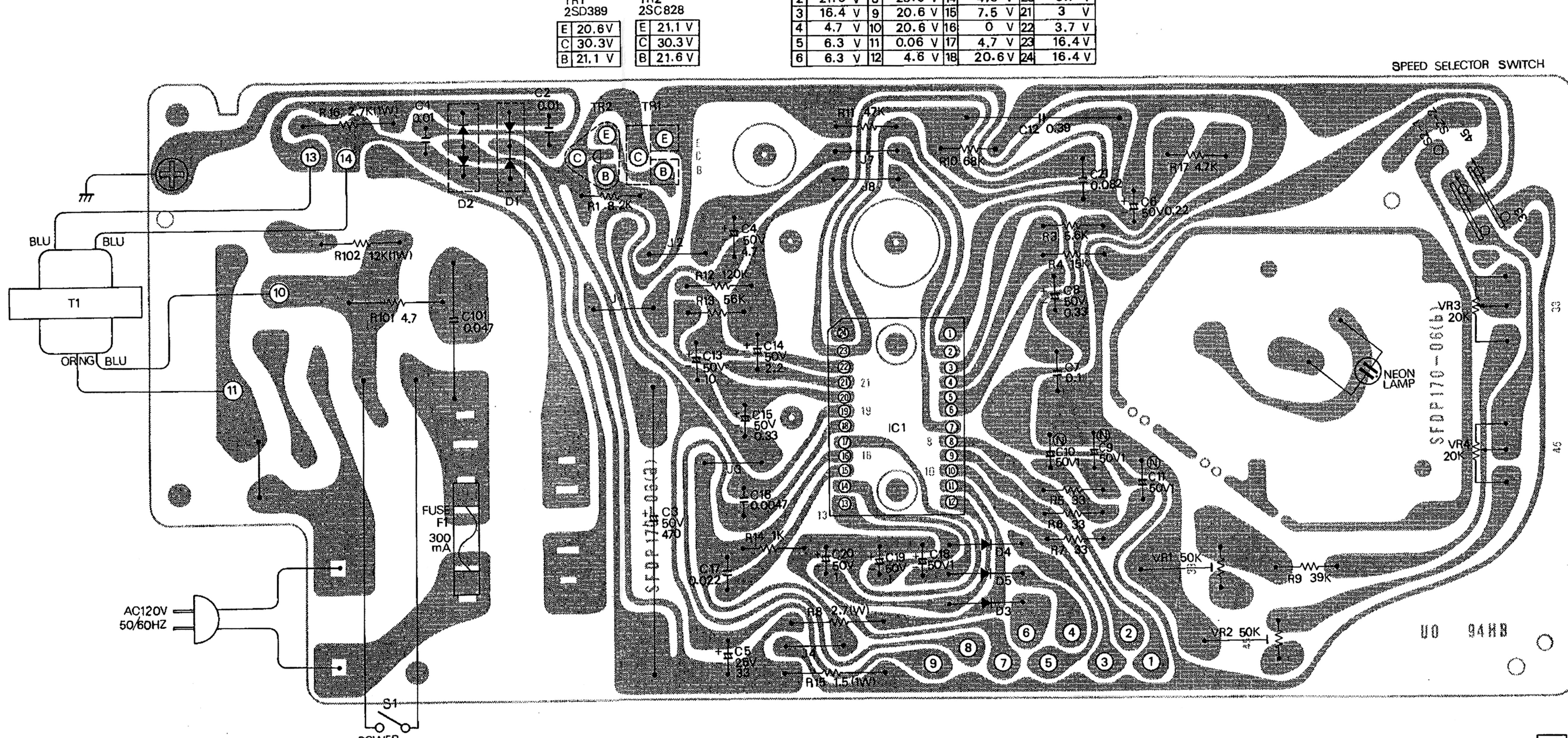


(This schematic diagram may be modified at any time with the development of Schematic Diagram

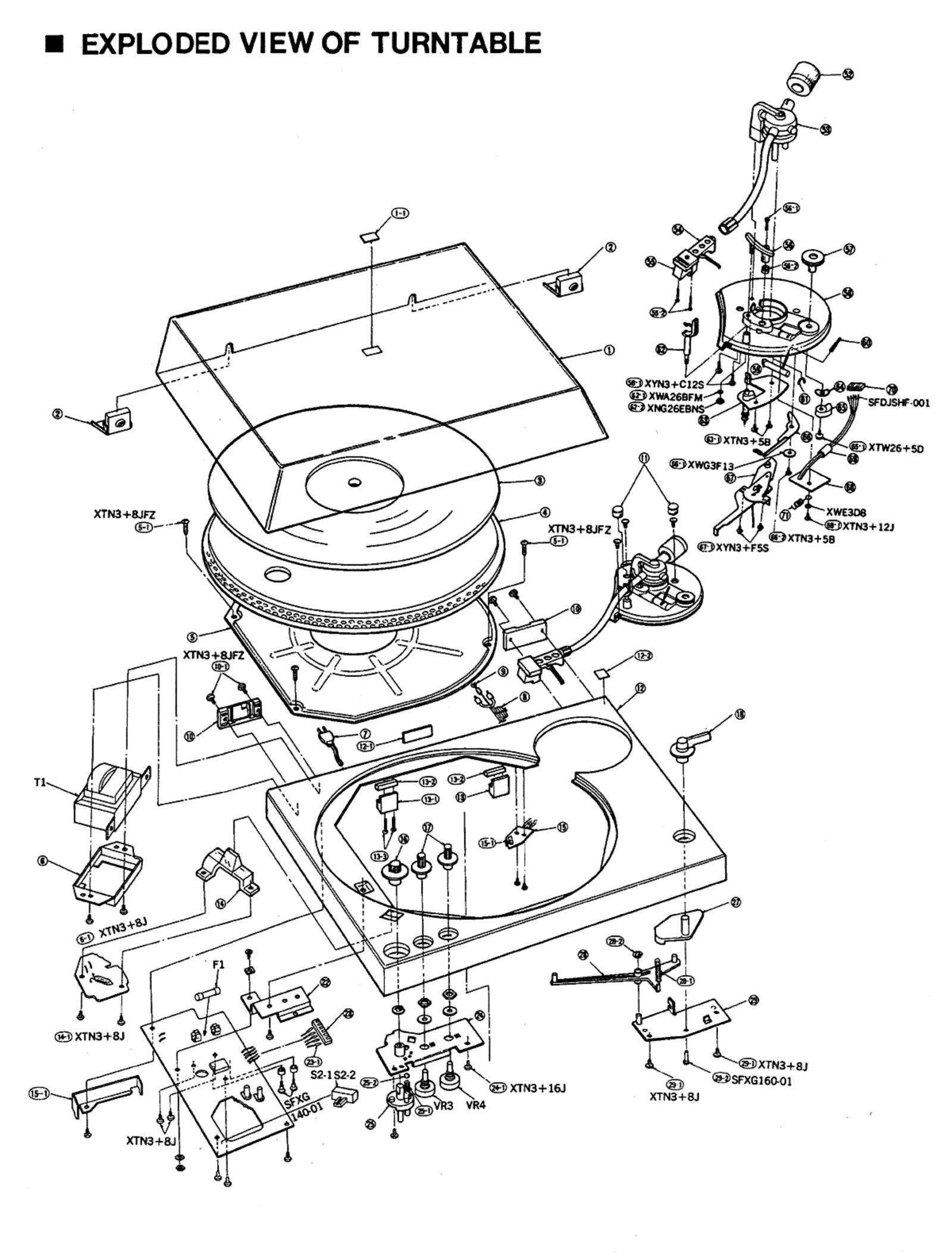
new technology)

IMPORTANT FOR SAFETY
WHEN SERVICING IT IS ESSENTIAL THAT ONLY MANUPACTUR'S SPECIFIED PARTS BE
USED FOR THE CRITICAL COMPONENTS IN THE SHADED AREAS OF THE SCHEMATIC. THE SHADED AREA ON THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES ISM IZM IMA ₹ 3≆ ≩ (B),(B),(B) D3,D4, D5 **OA9O** RECT **25**8 200 D2 IMPORTANT SAFETY NOTICE 020 CIA 50VI 4.6 98 <u>@</u> ØK8 \$2(1M) C18 50VI 200 46 7.5 **®**,**®**,**®** BIT IK **₩** 206 4.7 <u>14</u> √ ∞ 3.7 L7000 910 206 1C1 AN630 C12 2010'3 6.3 206 C8 933 6.3 3.1 \$2-2 yçi W 12 5 **613**26K 33_{Q} 459 OFFO 4.7 9 CIT + # 120N 83 164 10 LO 812 72K 77 80005,7 214 KII 41K 16.4 B ■ 810 68K ®, 00CI2 039 C2 S21 33 S2-1 5 202 14/200 3 2SD389 REGULATOR DR15 1.5(1M) 21.1 **■**84 34K VR3 20K(B) VRI SOK(B) 33 ⋛ OFFO 3 8 Σ SVDMI- 152R 2SC828A RECT REGULATOR NST SOK(B) 30 C4 2014) **NKS** 20K(8) **BI 85K** C3 SOVATO ල **SVDMI-152 D**2 RECT ۹ The voltage values entered are the values measured from the chassis with a standard tester that has an 7.2V <u>८;; अस </u> □ internal resistance of 100 Ka/V at a rotational Power switch is off position. S2-2: Speed selector switch is ОРМБ ЯГЛ 33.1/3 r.p.m position. dw∀7 *N03*N 450 17HZ-3N 1900-02140JS speed of 33-1/3 r.p.m. AC 1201 50/00Hz \$2.1, NOTES: S1: ij ci က

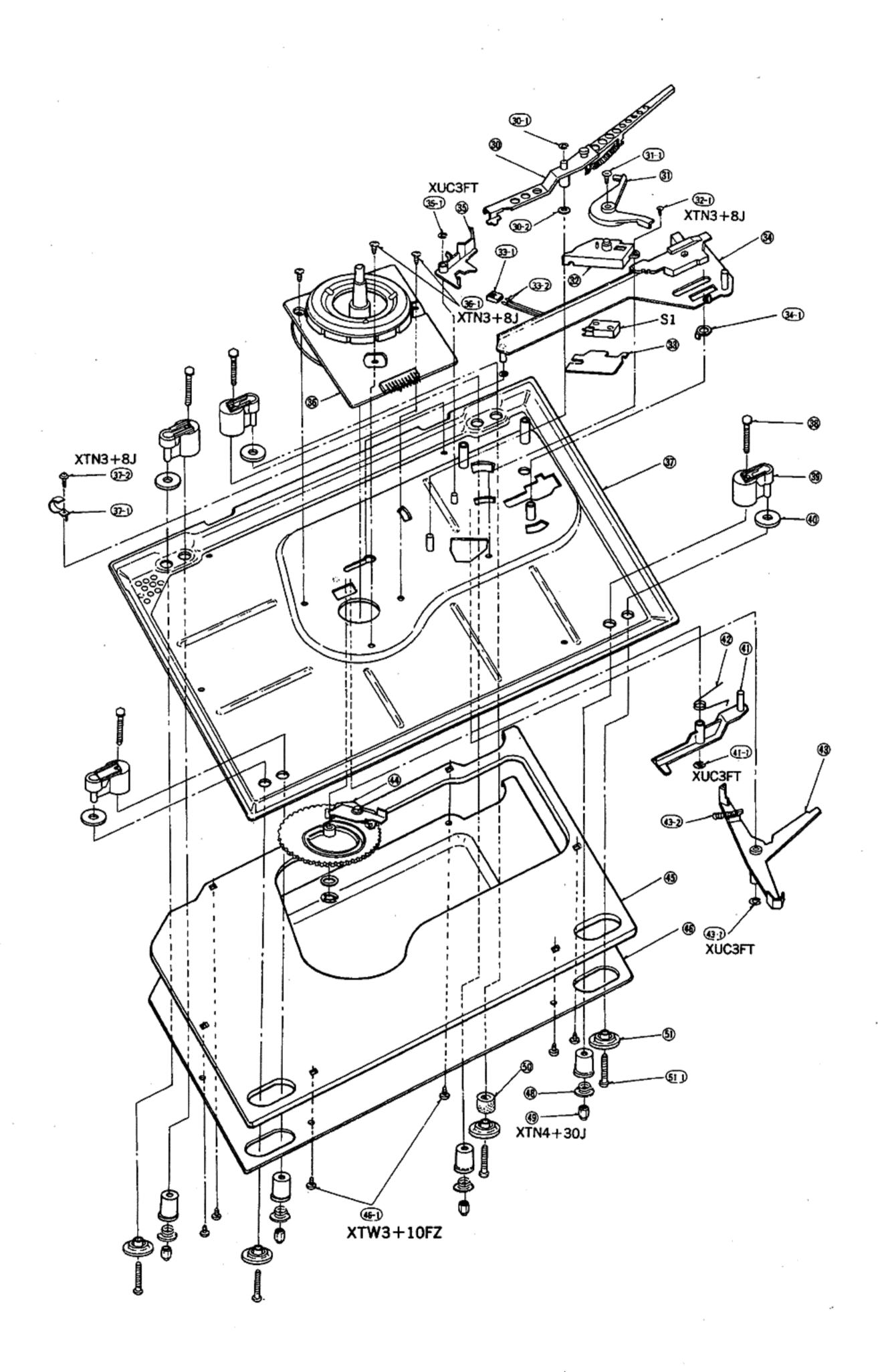
■ Circuit Board Wiring View



IC1 AN 630



■ EXPLODED VIEW OF TURNTABLE



REPLACEMENT PARTS LIST

Important Safety Notice

Components identified by shaded area have special characteristics important for safety. When replacing any of these components use only manufacturar's specified parts.

NOTE: 1. Part numbers are indicated on most mechanical parts.

Please use this part number for parts orders.

Ref. No.	Part No.	Part Name & Description Set Remarks						
INTEGRATED CIRCUIT								
IC1	AN630	Integrated Circuit 1						
TRANSISTORS								
TR1	2SD389A-Q	Transistor 1						
TR2	2SC1328-T	Transistor 1						
		DIODES						
D1	RVD10DC2	Diode 1						
D2 D3, 4, 5	RVD10DC2R OA90	Diode 1 1 3 1 3 1						
03,4,5	J OASO	Diode						
	I	TRANSFORMER						
11	SLT48EU95	Fower Transformer 1. C						
and the second s								
		FUSE						
F1	XBA2F03NU100	0.3A (Fuse)						
		VARIABLE RESISTORS						
VR1, 2	EVLV3AS15B54	50KΩ, Pitch controls 2						
VR3,4	EVHGMAF15B24	20KΩ, Speed adjustment 2						
,		SWITCHES						
	SFDSAH76603	Micro Switch Power						
S2-1, S2-2	SFDS160-02	Speed selector Switch 1						
RESISTORS								
R1	ERD25TJ822	8.2KΩ, 1/4W, ±5%, Carbon 1						
R3	ERD25TJ562	5.6KΩ, 1/4W, ±5%, Carbon 1						
R4	ERD25TJ153	15KΩ, 1/4W, ±5%, Carbon 1 33Ω. 1/4W, ±5%, Carbon 3						
R5, 6, 7 R8	ERD25TJ330 ERX1ANJ2R7	33Ω , 1/4W, $\pm 5\%$, Carbon 3 2.7 Ω , 1W, $\pm 5\%$, Metallic 1						
R9	ERO25CKF3902	39KΩ, 1/4W, ±1%, Metallic 1						
R10	ERO25CKF6202	68KΩ, 1/4W, ±1%, Metallic 1						
R11	ERD25TJ473	47KΩ, 1/4W, ±1%, Metallic 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1						
R12	ERD25TJ124	120KΩ, 1/4W, ±5%, Carbon 1						
R13	ERD25TJ563	$56K\Omega$, $1/4W$, $\pm 5\%$, Carbon 1						
R14	ERD25TJ102	$1K\Omega$, $1/4W$, $\pm 5\%$, Carbon 1						
R15	ERX1ANJ1R5	1.5Ω, 1/4W, ±5%, Carbon 1						
R16	ERG1ANJ272	2.7KΩ, 1W, ±5%, Metallic 1						
R17	ERD25TJ472	4.7KΩ, 1/4W, ±5%, Carbon 1						
R101	ERD50TJ4R7	4.7Ω, 1/2W, ±5%, Carbon 1						
L								

	Part No.	Part Name & Description	Per Set	Remarks
R102	ERG1ANJ123	12KΩ, 1W, ±5%, Metallic	1	
		CAPACITORS		
C1, 2	ECQM1H103KZ	0.01µF, 50WV, ±10%, Polyester	2	
C3	ECEB50V470	470µF, 50WV, -10~+50%, Electrolytic		
C4	ECEA50V4R7	4.7µF, 50WV, ±20%, Electrolytic	1	
C5	ECEA25V33	33μF, 25WV, -10~+50%, Electrolytic	1	
C6	ECEA50ZR22	0.22 F, 50WV, ±20% Electrolytic	1	
C7	ECQM1H104KZ	0.1μF, 50WV, ±10%, Polyester	1	
C8	ECEA50ZR33	0.33PF, 50WV, ±10%, Electrolytic	1	
C9, 10, 11	ECEA50V1	1µF, 50WV, ±10% Electrolytic	3	
C12	ECQC2394KN	0.39µF, 200V, ±10%, Polyester	1	
C13	ECEA50M10	10μF, 50WV, ±20%, Electrolytic	1	
C14	ECEA50M2R2R	2.2μF, 50WV, ±20%, Electrolytic	1	
C15	ECEA50MR33R	0.33µF, 50WV, ±20%, Electrolytic	1	
C16	ECQM1H472KZ	0.47µF, 50WV, ±10%, Polyester	1	
C17	ECQM1H223KZ	0.022μF, 50WV, ±10%, Polyester	1	
C18, 19, 20	ECEA50V1	1μ F, 50WV, $\pm 10\%$, Electrolytic	3	
C21	ECQM1H823KZ	0.082μF, 50WV, ±10%, Polyester	1	
C101 [M]	ECQF1A473MD	0.047µF, 125V, ±20%, Polyester	1	
C101 [MC]	ECQU1A473MC	0.047µF, 125V, ±20%, Polyester		
		CABINET and CHASSIS PARTS		
1	SFAD170-01E	Dust cover	1	0
1-1	SFKK110	Badge, Dust cover	1	
2	SFAT170-01A	Hinge	2	
3	SFTG170M01	Turntable mat, set for [M]	1	0
3-1	SFTG170-01	Turntable mat, set for [MC]	1	0
4	SFTE170-01A	Turntable	1	0
5 5-1	SFAU170-03	Cover, Panel case		0
6	XTN3+8JFZ SFUP170-03	Screw	4	l o
6-1	XTN3+8J	Bracket, Power transformer Screw	2	
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I_{col}	SPT10	We Lower condi-		
7 8	SFT1 SFDH360M01	AC Power cord Phono cord, set for [M]	1	
8-1	SFDH360M01 SFDH028-01	Phono cord, set for [M] Phono cord, set for [MC]	1 1 1	,
8-1 9	SFDH360M01 SFDH028-01 SFEL028-01E	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y	3 3 3 3 3 3 3 3 3 3	
8-1 9 10	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge	1 1 1 2	0
8-1 9 10 10-1	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw	1 1 1 2 4	
8-1 9 10 10-1 11	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap	1 1 2 4 2	0 0
8-1 9 10 10-1 11	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case	1 1 1 2 4 2	0
8-1 9 10 10-1 11 12	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate	1 1 2 4 2 1 1 1	000
8-1 9 10 10-1 11 12 12-1	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate	1 1 1 2 4 2 1 1	0000
8-1 9 10 10-1 11 12 12-1 12-1	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-11	Phono cord, set for [MC] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B	1 1 1 2 4 2 1 1 1	00000
8-1 9 10 10-1 11 12 12-1 12-1 13	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-11 SFUM170-05	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A	1 1 2 4 2 1 1 1 1 1 2	00000
8-1 9 10 10-1 11 12 12-1 13-1 13-1	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-11 SFUM170-05 SFUM170-06	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord	1 1 1 2 4 2 1 1 1 1 1 2 4	00000
8-1 9 10 10-1 11 12 12-1 12-1 13	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-01 SFUM170-05 SFUM170-06 XTW3+14FZ	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord Screw	1 1 1 2 4 2 1 1 1 1 2 4 1	00000
8-1 9 10 10-1 11 12 12-1 13-1 13-2 13-3	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-11 SFUM170-05 SFUM170-06	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord	1 1 1 2 4 2 1 1 1 1 2 4 1 2	00000
8-1 9 10 10-1 11 12 12-1 12-1 13-1 13-2 13-3	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-11 SFUM170-05 SFUM170-06 XTW3+14FZ SFUM130-01	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord Screw Neon lamp base	1 1 1 2 4 2 1 1 1 1 1 2 4 1 2 1	00000
8-1 9 10 10-1 11 12 12-1 13-1 13-1 13-2 13-3 14 14-1	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-11 SFUM170-05 SFUM170-06 XTW3+14FZ SFUM130-01 XTN3+8J	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord Screw Neon lamp base Screw	1 1 1 2 4 2 1 1 1 1 2 4 1 2 1 1	00000
8-1 9 10 10-1 11 12 12-1 13-1 13-2 13-3 14 14-1 15	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-05 SFUM170-05 SFUM170-06 XTW3+14FZ SFUM130-01 XTN3+8J SFDP170-03	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord Screw Neon lamp base Screw P.C.B. Phono cord	1 1 1 2 4 2 1 1 1 1 1 2 4 1 2 1 1 1	00000
8-1 9 10 10-1 11 12 12-1 13-1 13-1 13-2 13-3 14 14-1 15-1	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-05 SFUM170-05 SFUM170-06 XTW3+14FZ SFUM130-01 XTN3+8J SFDJBS5PSHF	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord Screw Neon lamp base Screw P.C.B. Phono cord Spacer, P.C.B	1 1 2 4 2 1 1 1 1 2 4 1 2 1 1 1 1 1 1	00000
8-1 9 10 10-1 11 12 12-1 13-1 13-2 13-3 14 14-1 15 15-1 16 17	SFDH360M01 SFDH028-01E SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-05 SFUM170-05 SFUM170-06 XTW3+14FZ SFUM130-01 XTN3+8J SFDP170-03 SFDJBS5PSHF SFKT170-03E	Phono cord, set for [M] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord Screw Neon lamp base Screw P.C.B. Phono cord Spacer, P.C.B Knob, Selector	1 1 1 2 4 2 1 1 1 1 1 2 4 1 2 1 1 1 1 1	00000
8-1 9 10 10-1 11 12-1 12-1 13-1 13-2 13-3 14 14-1 15 15-1 16	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-11 SFUM170-05 SFUM170-06 XTW3+14FZ SFUM130-01 XTN3+8J SFDJBS5PSHF SFKT170-03E SFKT170-04E SFKT170-01E SJT345	Phono cord, set for [MC] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord Screw Neon lamp base Screw P.C.B. Phono cord Spacer, P.C.B Knob, Selector Knob, Variable pitch control Knob, Start Holder Fuse	1 1 1 2 4 2 1 1 1 1 1 2 4 1 2 1 1 1 1 1	00000
8-1 9 10 10-1 11 12 12-1 13-1 13-2 13-3 14 14-1 15 15-1 16 17 18	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-05 SFUM170-05 SFUM170-06 XTW3+14FZ SFUM130-01 XTN3+8J SFDP170-03 SFDJBS5PSHF SFKT170-03E SFKT170-04E SFKT170-01E SJT345	Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord Screw Neon lamp base Screw P.C.B. Phono cord Spacer, P.C.B Knob, Selector Knob, Variable pitch control Knob, Start Holder Fuse	1 1 1 2 4 2 1 1 1 1 1 2 4 1 2 1 1 1 1 1	00000
8-1 9 10 10-1 11 12-1 12-1 13-1 13-2 13-3 14 14-1 15-1 16 17	SFDH360M01 SFDH028-01 SFEL028-01E SFUM170-07 XTN3+8JFZ SFGK170-01 SFAC170M01 SFNN170M01 SFNN170C01 SFUM170-11 SFUM170-05 SFUM170-06 XTW3+14FZ SFUM130-01 XTN3+8J SFDJBS5PSHF SFKT170-03E SFKT170-04E SFKT170-01E SJT345	Phono cord, set for [MC] Phono cord, set for [MC] Earth cord ass'y Case, Hinge Screw Rubber cap Player case Name Plate Name Plate Clamper B Clamper A Spacer, Cord Screw Neon lamp base Screw P.C.B. Phono cord Spacer, P.C.B Knob, Selector Knob, Variable pitch control Knob, Start Holder Fuse	1 1 1 2 4 2 1 1 1 1 1 2 4 1 2 1 1 1 1 1	00000

24-1 25 25-1 25-2	XTN3+16J SFUM170-03	Screw		***
25-1 25-2	SFUM170-03	OCICIV	2	
25-2		Selector cam	1 1	0
	SFQA130-11	Spring	1 1	
	SFYB5-32	Ball	1	
27	SFUM170-04	Start cam	1	
28 28-1	SFUM170-02 SFQH910-12	Cut Plate		0
28-2	XUC3FT	Spring E-shaped		1
29	SFUP170-02E	Operating plate ass'y	lil	0
29-1	XTN3+8J	Screw	1 2	
29-2	SFXG160-01	Spacer	1 1	
30	SFUC130-11E	Actuating plate ass'y	1 1	
30-1	XUC3FT	E-shaped	1	
30-2	SFXW910J02	Washer	1	
31	SFUM170-01	Cut lever	1	0
31-1	XTW3+8E	Screw	1	
32	SFUM170-08	Cover, Micro switch	1	0
32-1	XTN3+8J	Screw		
33	SFUP170-06	Base, Micro switch		0
33-1	SFDJ2139-03	Connector pin		0
33-2	SFDJ2478	Terminal	2	0
34 34-1	SFUB140-01A SFXW130-13	Operating plate Washer		
35	SFUM130-16	Supporting plate, switch		1
35-1	XUC3FT	E-shaped	1 1	
36	SFMZ170-01Z	Stater frame ass'y		0
36-1	XTN3+8J	Screw	3	
37	SFUK170-01E	Main base ass'y	1 1	0
37-1	SFUP170-08	Clamper, Shield	1 1	0
37-2	XTN3+8J	Screw	1 1	
38	XVG4C30	Nut	4	
39	SFUM170-10	Spacer, Main base	4	0
40	SFUZ170-02	Rubber felt	4	0
41	SFUM130-23	Gear set ass'y	1	
41-1	XUC3FT	E-shaped	1	
42	SFQS130-11	Spring, Gear set	1 1	
43	SFUM130-24	Lever, Switch	11	
43-1	XUC3FT	E-shaped		
43-2	SFQH910-11	Spring, Switch lever		
44	SFUG130-12A	Main gear	1	
45	SFGZ170-02	Rubber, Main base		0
46	SFAU170-01	Bottom board		0
46-1	XTW3+10FZ	Screw	6	
47 48	SFGZ170-03 SFQC170-01	Rubber, Insulators Spring	4	
49	SFXG170-01	Nut	4	0
50	SFAU170-02L	Spacer	1	0
51	SFGA170-02A	Audio insulators	4	lő
51-1	XTN4+30J	Screw	4	
52	SFPWG15001K	Balance weight ass'y	1	
53	SFPAM17001K	Tone arm	1 1	0
54	SFPCC13001K	Head sheel	1	
56	SFPRT17003K	Arm lift	1	0
56-1	SFXG829-1	Screw, Adjustment of arm lift base	1	
56-2	SFQA829-3	Spring, arm lift	1	_
57	SFTJK17001	Anti-Skating force control knob		0
58	SFPKD17001	Arm base		•
58-1 50	XYN3+C12S	Screw	2	
59 60	SFPJL17007K	Cueing lever ass'y		0
60 61	SFPAB12002 SFPGM20001	Knob, Cueing lever Cueing rubber		

Ref. No.	Part No.	Part Name & Description	Per Set	Remarks		
62	SFPRT17001K	Arm rest	1	0		
62-1	XWA26BFM	Washer	i			
62-2	XNG26EBNS	Nut	11			
63	SFPAB17001A	Arm lift base ass'y	1 1			
63-1	XTN3+5B	Screw	2			
65	SFPJK17002	Canceler cam A	1 1			
65-1	XTW26+5D	Screw	1 1	1		
66	SFPSH17001	Canceler cam B	1 1	0		
66-1	XWG3F13	Washer	1 1			
66-2	XTN3+5B	Screw				
67	SFPAB17005A	Tone arm fixing plate ass'y	11	0		
67-1	XYN3+F5S	Screw	2			
68	SFDP170-04	Terminal strip, Phono cord	1			
68-1	XTN3+12J	Screw	1	1		
69 .	SFGT829T02	Tube	1			
70	SFDJS5PSHF1	Connector	1 1	0		
71	SFPSP17003	Spring	1	0		
	ACCESSORY PARTS					
A1	SFNU170M01	Printed Matter, set for [M]	1	0		
A1	SFNU170C01	Printed Matter, set for [MC]	1			
A2	SFWO010	Oil	1 1			
A3	SFWE154A1	45 rpm Adaptor	1 1			
A4	SFPEV7800	Screw, Cartridge	2			
A5	SFCZV8800	Screw, Cartridge	2			
A6	SFYF09B15	Overhang gauge	1 1			
PACKING MATERIALS						
				1		
P1	SFHP170M01	Packing case, set for [M].	1 1	0		
P1	SFHP170C01	Packing case, set for [MC]	1	0		
P2	SFHH170-01	Side pad (Front)	1 1	0		
P3	SFHH170-02	Side pad (Rear)	1	0		
P4 '	SFHD170-01	Top pad	1	0		
P5	SFHD170-02	Pad, Turntable	1	0		
P6	SFHS170-02	Spacer, Arm base	1 1	0		
P7	SFHS170-01	Spacer, Panel	2	0		

■ PACKING PARTS

